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this manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers it will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart page 1 2

3 0 1 4 3 1 5 0 1 5 7 1 7 4 1 8 2 1 350 magnum 454 magnum 502 magnum

stern drives mercruiser alpha one 1998 2013 mercruiser bravo one 1998 2013 mercruiser bravo two 1998 2013 mercruiser bravo three 1998 2013 engines 1998 2013 3 0 1 1998 2013 4 3 1 1998 2013 5 0 1 1998 2013 5 7 1 1998 2013 350 mag 1998 2013 mx 6 2 1 1998 2013 454 mag 1998 2013 502 mag 1998 2013 496 mag 1998 2013 496 mag ho 1998 2013 7 4 1 mpi 1998 2013 troubleshooting lubrication maintenance and tune up engine top end engine lower end clutch and external shift mechanism transmission and internal shift mechanism fuel emission control and exhaust systems electrical system cooling system wheels tires and drive chain front suspension and steering rear suspension brakes body and frame color wiring diagrams

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