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extremely perishable it is true that loss reduction is normally less costly than equivalent increases in production the loss of fresh produce can be minimized by adopting different processing and preservation techniques to convert the fresh vegetables into suitable value added and diversified products which will help to reduce the market glut during harvest season value added processed products are products that can be obtained from main products and by products after some sort of processing and subsequently marketed for an increased profit margin generally speaking value added products indicate that for the same volume of primary products a higher price is achieved by means of processing packing enhancing the quality or other such methods the integrated approach from harvesting to the delivery into the hands of the consumer if handled properly can add value to fresh produce on the market but most of the fresh produce has a limited life although it can be stored at appropriate temperature and relative humidity for the same time if such produce is processed just after harvesting it adds value and stabilizes the processed products for a longer time preparing processed products will provide more variety to consumers and improve the taste and other sensory properties of food this will also promote their fortification with nutrients that are lacking in fresh produce by adopting suitable methods for processing and value addition the shelf life of fresh produce can be increased manifold which supports their availability year round to a wider spectrum of consumers on both the domestic and international market with increased urbanization rising middle class purchasing power changing food habits and a decline in making preserved products in individual homes there is now a higher demand for industry made products on the domestic market in spite of all these aspects only 1 2 2 of the total produce is processed in developing countries as compared to 40 83 in developed countries the horticultural export industry offers an important source of employment for developing countries for instance horticulture accounts for 30 of india s agricultural gdp from 8 5 of cropped area india is the primary producer of spices second largest producer of fruits and vegetables and holds a prominent position with regard to most plantation crops in the world the cultivation of horticultural crops is substantially more labor intensive than growing cereal crops and offers more post harvest opportunities for the development of value added products this book offers a valuable guide for students of horticulture as well as a comprehensive resource for educators scientists industrial personnel amateur growers and farmers

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