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we provide detailed guides about vdi 3400 mold texture vdi 3400 chart vdi 3400 texture card vdi 3400 draft angles vdi 3400 to spi mold tech and yick sang texture

try with the equivalence table in the following you can determine the roughness for your application according to vdi table conversion scales
from vdi ra um rms i have a vdi scale

draft angle grade vdi ra μm rz μm pa pc abs in microns rz roughness depth i pc polycarbonate abs acrylonitrile butadiene styrene

■■■■■■■■■■■■■■■■■■■■ ■ nak80 p21 738 p20 738h p20 718h p20 s136 420 s136h 420 8407 h13 2083 420 preferred steel material ■■■ vdi3400 ■■■■■■

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aug 12 2024 vdi 3400 defines surface texture standards for mold making it categorizes roughness classes using ra values german engineers played a crucial role in developing the vdi 3400

apr 25 2022 2001 2025 discuz team

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mar 20 2025 vdi 3400 surface draft angle reference list old com upm pa polyamide pc polycarbonate abs acrilnitrile butadiene styrol note glass reinforced materials require more drafting

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