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following the long tradition of the schuler company the metal for ming handbook presents the scientific fundamentals of metal forming technology in a way which is both compact and easily understood thus this book makes the theory and practice of this field accessible to teaching and practical implementation the first schuler metal forming handbook was published in 1930 the last edition of 1966 already revised four times was translated into a number of languages and met with resounding approval around the globe over the last 30 years the field of forming technology has been radically changed by a number of innovations new forming techniques and extended product design possibilities have been developed and introduced this metal forming handbook has been fundamentally revised to take account of these technological changes it is both a text book and a reference work whose initial chapters are concerned to provide a survey of the fundamental processes of forming technology and press design the book then goes on to provide an in depth study of the major fields of sheet metal forming cutting hydroforming and solid forming a large number of relevant calculations offers state of the art solutions in the field of metal forming technology in presenting technical explanations particular emphasis was placed on easily understandable graphic visualization all illustrations and diagrams were compiled using a standardized system of functionally oriented color codes with a view to aiding the reader's understanding

dubbel s handbook of mechanical engineering has provided generations of german speaking engineers with a comprehensive source of guidance and reference on which they can rely throughout their professional lives the key sections of this standard work are now available for the first time in english each subject is discussed in detail and supported by numerous figures and tables din standards are retained throughout but iso equivalents are given where possible the text offers a concise but detailed and authoritative treatment of the topics with full references contents mechanics strength of materials thermodynamics engineering design hydraulic and pneumatic power transmission components of thermal apparatus machine dynamics and components manufacturing process and systems

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focuses on practical solutions covering production methods tools machine tools and other equipment as well as precision tool manufacturing methods and production systems this comprehensive reference also includes all the relevant aspects of the following metallurgy tribology theory of plasticity material properties and process data determination

for the first time in this work the causal connections between microstructure service properties and areas of application of all important steel grades are described in detail the properties of any material are determined by its microstructure and the chemical composition of its constituents steel is a metallic material characterized by the great number of microstructure types which can be systematically produced by alloying with many other elements by hot and cold forming and by heat treatment with a wide range of time temperature characteristics these service properties can be economically matched according to the intended processing and application purposes this two volume handbook is intended for all producers and users of steel it sets out basic principles for steel research and development aimed at creating steel grades that combine new service properties

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