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toyota production system methods have rendered remarkable results in high volume manufacturing plants but they have not been fully understood and correctly applied in high mix low volume environments while lean principles do apply the implementation methods and tools must be adapted and alternate methods embraced in a low volume environment this volume is specifically geared for manufacturers that have hundreds to thousands of active part numbers with few or no ongoing forecasted volumes and for job shops that build only to order the primary focus is eliminating non value added activities and instituting improvements on the most repetitive jobs a strategy that gives you more time to produce your low volume work or one offs about the author greg lane is a faculty member of the lean enterprise institute and an advisor to the instituto de lean management in spain during his time with toyota he was one of a handful of

candidates selected for a one year training program conducted by the company's masters he became certified as a toyota production system tps key person and continued his work with toyota training others in tps he has been highly active in working on implementing lean around the world supporting large and small companies alike in 1998 he began to focus his lean endeavors on meeting the specific needs of high mix low volume enterprises during his time as an independent consultant greg purchased and operated his own manufacturing company which specialized in fast turnaround on high mix low volume parts greg used tps to grow the business and nearly double its sales greg and his associates have experience not only at adapting the methods contained in this book but also in applying other tools that are too numerous to detail here they can be reached for further support with your lean transformation via email glane lowvolumelean com

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