

# Introduction To Machining Science By G K Lal

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Journal of the Society of Arts  
Proceedings of the International Machine Tool Design and Research Conference  
Telegraphic Journal and Monthly Illustrated Review of Electrical Science  
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about the book this book is an attempt to consolidate the basic scientific studies in the machining area so that fundamental mechanics and other concepts related to primary machining processes could be understood the book is essentially designed for senior undergraduate mechanical and production engineering students but practicing engineers will also find it useful for tool and product design the topics covered include plastic deformation chip formation tool geometry mechanics of orthogonal and oblique cutting measurement of cutting force cutting temperature tool wear and tool life economics of machining grinding of metals and machining vibrations the analyses presented have been illustrated through numerical examples review questions and bibliography are also included about the author dr g k lal has been associated with the indian institute of technology kanpur for the past 34 years he retired as a professor of mechanical engineering in 2003 and had earlier held the positions of dean 1976 80 and deputy director 1982 88 before joining iit kanpur he had taught at the banaras hindu university and held research positions at the university of sherbrooke canada and the carnegie mellon university usa he also worked as a design engineer with the abitibi paper and power corp of canada

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as machining processes become more advanced so does the science behind them this book emphasizes these scientific developments in addition to the more widely covered technological aspects providing a full understanding of how machining has adapted to material constraints and moved beyond conventional methods in recent years numerous processes have been developed to allow the use of increasingly tough corrosion resistant and temperature resistant materials in machining the advanced machining processes covered in this book range from mechanical thermoelectric and electrochemical including abrasive water jet machining electric discharge machining and micromachining ion beam machining and hybrid processes it also addresses the sustainability issues raised by these processes the underlying science of machining is centered throughout as none of these processes can reach their full potential without both technical expertise and scientific understanding advanced machining science and its scientific approach will be of particular interest to students researchers and shop floor engineers

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