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we provide detailed guides about vdi 3400 mold texture vdi 3400 chart vdi 3400 texture card vdi 3400 draft angles vdi 3400 to spi mold tech and yick sang texture

try with the equivalence table in the following you can determine the roughness for your application according to vdi table conversion scales from vdi ra um rms i have a vdi scale

nak80 p21 738 p20 738h p20 718h p20 s136 420 s136h 420 8407 h13 2083 420 preferred steel material vdi3400

draft angle grade vdi ra m rz m pa pc abs in microns rz roughness depth i pc polycarbonate abs acrylonitrile butadiene styrene

apr 25 2022 2001 2025 discuz team

aug 12 2024 vdi 3400 defines surface texture standards for mold making it categorizes roughness classes using ra values german engineers played a crucial role in developing the vdi 3400

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jan 27 2013 1 3 5

the document lists vdi surface roughness values along with the corresponding iso and as ratings it provides the drafting angles required for different materials like polyamide polycarbonate and

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