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having gained considerable experience in process development at the institut francais du petrole the authors present a design framework a review of the available means of investigation and several examples illustrating their methodology of industrial process scale up the salient feature of the book is the fact that it addresses a subject which is vital in view of its economic repercussions yet relatively unknown in technical and scientific circles due to the confidentiality surrounding it

contents 1 main guidelines of the methodology 2 various types of model 3 pilot plants and mock ups 4 experimental techniques 5 applications to industrial process development 6 conclusions references index

the methods used by chemists and chemical engineers for the conception design and operation of chemical process systems have undergone significant changes in the last 10 years the most important of modern computer aided techniques are process analysis and process system synthesis both of which are closely related the first part of the book presents the principles of model building simulation and model application on the basis of an appropriate set of hierarchical levels of chemical systems the general strategy of analysis by deterministic and statistical methods is treated the second part deals with process system synthesis beginning with reaction path analysis one of the major features of this part are new methods for the synthesis of reactor networks separation sequences heat exchanger systems and entire chemical process systems by a combined procedure of heuristic rules and fuzzy set algorithms this procedure which is known as knowledge engineering is an efficient combination of human creativity and theoretically based knowledge this book which is illustrated by examples should prove extremely useful as a text for a senior graduate course for students of chemistry and chemical engineering and will also be invaluable for chemists and chemical engineers in research and industry and specialists dealing with the analysis and synthesis of process systems

the focus of this book is on the technical factors that are critical to the design and startup of a commercial manufacturing facility

chemical engineering and chemical process technology is a theme component of encyclopedia of chemical sciences engineering and technology resources in the global encyclopedia of life support systems eolss which is an integrated compendium of twenty encyclopedias chemical engineering is a branch of engineering dealing with processes in which materials undergo changes in their physical or chemical state these changes may concern size energy content composition and or other application properties chemical engineering deals with many processes belonging to chemical industry or related industries petrochemical metallurgical food pharmaceutical fine chemicals coatings and colors renewable raw materials biotechnological etc and finds application in manufacturing of such products as acids alkalis salts fuels fertilizers crop protection agents ceramics glass paper colors dyestuffs plastics cosmetics vitamins and many others it also plays significant role in environmental protection biotechnology nanotechnology energy production and sustainable economical development the theme on chemical engineering and chemical process technology deals in five volumes and covers several topics such as fundamentals of chemical engineering unit operations fluids unit operations solids chemical reaction engineering process development modeling optimization and control process management the future of chemical engineering chemical engineering education main products which are then expanded into multiple subtopics each as a chapter these five volumes are aimed at the following five major target audiences university and college students educators professional practitioners research personnel and policy analysts managers and decision makers and ngos

pharmaceutical and fine chemical products are typically synthesised batchwise which is an anomaly since batch processes have a series of practical and economical disadvantages on the contrary flow continuous processes present a series of advantages leading to new ways to synthesise chemical products flow processes enable control reaction parameters more precisely temperature residence time amount of reagents and solvent etc leading to better reproducibility safer and more reliable processes can be performed more advantageously using immobilized reagents or catalysts improve the selectivity and productivity of the process and possibly even the stability of the catalyst offer opportunities for heat exchange and

energy conservation as well as an easy separation and recycling of the reactants and products by adequate process design achieve multistep syntheses by assembling a line of reactors with minimum or no purification in between two reaction steps can be assured by facile automation scale up can be easily conducted by number up with all the new research activity in manufacturing chemical products this comprehensive book is very timely as it summarises the latest trends in organic synthesis it gives an insight into flow continuous processes outlining the basic concepts and explaining the terminology of and systems approach to process design dealing with both homogeneous and heterogeneous catalysis and mini or micro reactors the book contains case studies extensive bibliographies and reference lists in each chapter to enable the reader to grasp the contents and to go on to more detailed texts on specific subjects if desired the book is written by both organic chemists and engineers giving a multidisciplinary vision of the new tools and methodologies in this field it is essential reading for organic chemists in industry or academia working alongside chemical engineers or who want to undertake chemical engineering projects it will also be of interest for chemical engineers to see how basic engineering concepts are applied in modern organic chemistry

this book introduces the concept of novel process windows focusing on cost improvements safety energy and eco efficiency throughout each step of the process the first part presents the new reactor and process related technologies introducing the potential and benefit analysis the core of the book details scenarios for unusual parameter sets and the new holistic and systemic approach to processing while the final part analyses the implications for green and cost efficient processing with its practical approach this is invaluable reading for those working in the pharmaceutical fine chemicals fuels and oils industries

written by engineers for engineers with over 150 international editorial advisory board members this highly lauded resource provides up to the minute information on the chemical processes methods practices products and standards in the chemical and related industries

more than ever effective design is the focal point of sound chemical engineering analysis synthesis and design of chemical processes third edition presents design as a creative process that integrates both the big picture and the small details

this comprehensive work shows how to design and develop innovative optimal and sustainable chemical processes by applying the principles of process systems engineering leading to integrated sustainable processes with green attributes generic systematic methods are employed supported by intensive use of computer simulation as a powerful tool for mastering the complexity of physical models new to the second edition are chapters on product design and batch processes with applications in specialty chemicals process intensification methods for designing compact equipment with high energetic efficiency plantwide control for managing the key factors affecting the plant dynamics and operation health safety and environment issues as well as sustainability analysis for achieving high environmental performance all chapters are completely rewritten or have been revised this new edition is suitable as teaching material for chemical process and product design courses for graduate msc students being compatible with academic requirements world wide the inclusion of the newest design methods will be of great value to professional chemical engineers systematic approach to developing innovative and sustainable chemical processes presents generic principles of process simulation for analysis creation and assessment emphasis on sustainable development for the future of process industries

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concern for the environment has become one of the big issues in modern society and one of the chief concerns is the environmental impact of modern industrial production a particularly sensitive issue is the possibility of accidents in industries where there may be severe consequences for people property and the environment at one time the nuclear industry was seen as the most likely to be the cause of significant environmental damage but after the occurrence of several major accidents such as seveso flixborough and bhopal that concern extends to much of the chemicals industry pressure from society reflected by strong legislation coupled with a greater understanding of the impact that chemical processing operations can have has led to the adoption of higher profile safety and environmental management programs within the chemical industry under these programmes existing and new processes are rigorously examined to determine the possible causes and consequences of failure and the results used to improve the process to make failure less likely any process audit aimed at improving safety or lessening the environmental impact cannot be carried out using intuition or experience alone so the discipline of risk analysis has grown as a collection of tools and methods which can be utilized to give a quantitative assessment of the risks involved in operating any given process in this new book the authors present risk analysis and reduction in a clear and unified way emphasizing the various different methods which can be used together in a global approach to risk analysis in the chemical process industries originally conceived as a text book for graduate level courses in chemical engineering the clear presentation and thorough coverage will ensure that anyone involved in risk assessment environmental impact assessment or safety planning will find this book an invaluable source of reference

this text provides the undergraduate chemical engineering student with the necessary tools for problem solving in chemical or bio engineering processes in a friendly simple and unified framework the exposition aptly balances theory and practice it uses minimal mathematical concepts terms algorithms and describes the main aspects of chemical process optimization using matlab and gams numerous examples and case studies are designed for students to understand basic principles of each optimization method and elicit the immediate discovery of practical applications problem sets are directly tied to real world situations most commonly encountered in chemical engineering applications chapters are structured with handy learning summaries terms and concepts and problem sets and individually reinforce the basics of particular optimization methods additionally the wide breadth of topics that may be encountered in courses such as chemical process optimization chemical process engineering optimization of chemical processes are covered in this accessible text the book provides formal introductions to matlab gams and a revisit to pertinent aspects of undergraduate calculus while created for coursework this text is also suitable for independent study a full solutions manual is available to instructors who adopt the text for their course

written by engineers for engineers with over 150 international editorial advisory board members this highly lauded resource provides up to the minute information on the chemical processes methods practices products and standards in the chemical and related industries

liquid multiphase processes represent a promising option for realizing novel efficient and sustainable production processes as required for the transformation towards climate neutral manufacturing processes this volume presents the results obtained over twelve years in the dfg funded collaborative project transregio 63 integrated chemical processes in liquid multiphase systems in an interdisciplinary approach to the design and operation of such processes essential principles of green chemistry are realized such as using long chain olefins as model representatives of renewable raw materials highly efficient catalysts and green solvents linked with process optimization to improve energy and material efficiency experts from different fields addressed all steps of the development process from the description of the reactions on the molecular level via thermodynamics and the design of efficient separation processes to the operation of entire miniplants for liquid multiphase production processes thus the complete development chain from the first reaction related investigations in the laboratory to the technological realization in miniplants with model based control is demonstrated numerous methodological innovations are proposed and validated using several innovative phase systems thermomorphic multiphase systems microemulsion systems pickering emulsions and homogeneously catalyzed reactions engineers and chemists from the chemical industry as well as advanced students and researchers will get valuable insights into the physico chemical phenomena in chemical multiphase processes and benefit from recommendations concerning methods for the selection of phase systems and rapid model based process development

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