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process planning determines how a product is to be manufactured and is therefore a key element in the manufacturing process it plays a major part in determining the cost of components and affects all factory activities company competitiveness production planning production efficiency and product quality it is a crucial link between design and manufacturing there are several levels of process planning activities early in product engineering and development process planning is responsible for determining the general method of production the selected general method of production affects the design constraints in the last stages of design the designer has to consider ease of manufacturing in order for it to be economic the part design data is transferred from engineering to manufacturing and process planners develop the detailed work package for manufacturing a part dimensions and tolerances are determined for each stage of processing of the workpiece process planning determines the sequence of operations and utilization of machine tools cutting tools fixtures gauges and

other accessory tooling are also specified feeds speeds and other parameters of the metal cutting and forming processes are determined

written by a collection of academic and practice based experts this vital new guide helps readers to understand the underlying concepts behind support to and supervision of those involved in integrated youth support systems

the motivation for this book came out of a shared belief that what passed as theory in operations management om was all too often inadequate in one respect om scholars were bending over backwards to make theories from other fields fit our research problems in another questionable assumptions were being used to apply mathematics to om problems neither proved a good match with what the authors had observed in practice successful operations were managed by considerations that were far more straightforward than much of what was being published the authors of this book codify these practical considerations into a set of ten fundamental principles that bring together a century of operations management thinking the authors then apply these principles to important topics such as process design process improvement the supply chain new product development project management environmental sustainability and the interfaces between operations management and other business school disciplines

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