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Properties of the 18 Per Cent Nickel Maraging Steels Aerospace Structural Metals
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the yield strength range for steels from 180 to 210 ksi is currently covered by four weldable alloys of the following nominal chemical analysis 18 ni 8 co 3 mo maraging steel 12 ni 5 cr 3 mo maraging steel 9 ni 4 co 0 20 c quenched and tempered q and t steel and 10 ni 8 co 2 cr 1 mo 0 10 c q and t steel broad ranges of fracture resistance have been reported for these materials based on various fracture tests and this report presents information for material selection and design guidance by providing an analysis of the interactions between the metallurgical and mechanical parameters that contribute to the fracture resistance of plate products definitions of the interaction between the metallurgical and the mechanical aspects are developed with the use of the dynamic tear dt test and the ratio analysis diagram rad author

analysis of welded structures residual stresses distortion and their consequences encompasses several topics related to design and fabrication of welded structures particularly residual stresses and distortion as well as their consequences this book first introduces the subject by presenting the advantages and disadvantages of welded structures as well as the historical overview of the topic and predicted trends then this text considers residual stresses heat flow distortion fracture toughness and brittle and fatigue fractures of weldments this selection concludes by discussing the effects of distortion and residual stresses on buckling strength of welded structures and effects of weld defects on service behavior this book also provides supplementary discussions on some related and selected subjects this text will be invaluable to metallurgists welders and students of metallurgy and welding

since the combination of tensile properties and toughness that can be obtained with the maraging steels is higher than can be achieved with other steels by simple heat treatments there is considerable interest in using the maraging steels for critical components such as rocket motor cases pressure vessels and aircraft forgings this report includes information on the tensile compressive shear bearing dynamic modulus impact bend fatigue creep and rupture properties of the 18 per cent nickel maraging steels and on the effect of temperature on these properties data for the properties of sheet bar and forgings as well as data illustrating the effect of cold rolling variation in the heat treatment and elevated temperature exposure also are presented data on the

effect of specimen orientation which are also included indicate that the ductility and toughness of specimens designed to evaluate the properties in the short transverse direction are somewhat lower than in the other directions the high strength and toughness that can be obtained in the 18 per cent nickel maraging steels make them attractive for certain critical applications that require these properties the fabrication characteristics weldability and simple heat treatment are other advantages of these steels author

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