

## Chapter 4 Process Costing Solutions

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this report presents a cost analysis of linear low density polyethylene lldpe production from polymer grade pg ethylene and 1 octene using a solution process the process under analysis is similar to nova chemicals sclairtech process this report examines one time costs associated with the construction of a united states based plant and the continuing costs associated with the daily operation of such a plant more specifically it discusses capital investment broken down by total fixed capital required divided in production unit isbl infrastructure osbl and contingency alternative perspective on the total fixed capital divided in direct costs indirect costs and contingency working capital and costs incurred during industrial plant commissioning and start up production cost broken down by manufacturing variable costs raw materials utilities manufacturing

fixed costs maintenance costs operating charges plant overhead local taxes and insurance depreciation and corporate overhead costs raw materials consumption products generation and labor requirements process block flow diagram and description of industrial site installations production unit and infrastructure this report was developed based essentially on the following reference s ep patent 0527144 issued to dupont in 1996 keywords ethene dupont canada cyclohexane stirred reactor swing technology multi reactor

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