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this new edition of blunders in international business is significantly updated and revised full of interesting anecdotes including dozens of new international business blunders david ricks has uncovered many informative and entertaining blunders that will make this book hard to put down features blunders from well known corporations american express mcdonalds toyota gm sharwoods jolly green giant bacardi puff aol bmw and many others conserves its well liked concise format several well known blunders from previous editions have been replaced in order to update the lessons learned

vocal enrichment is a guide workbook to assist speech and drama practitioners and individuals wanting to improve their speech habits and public presentations it places vocal enrichment back in its rightful balanced position as a path to confident communication well being and self realisation in all its aspects this book provides a simple inspirational framework that is not age or ability contingent for individuals students and educators to use for study practice and teaching purposes it covers spiritual as well as physiological and psychological practices

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