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an epic tale set in the time of today the story draws upon lives of yesteryear and the adventures traverse dimensions reluctant heroes must suspend their personal desires and channel their efforts in a timeless battle with the hidden dark foe average men and women must rise to the challenge of the fight and don armour and weaponry of might and mind they battle enemies hidden and seen finally they must overcome personal limitations to alter the fate of our world

as is represented by the world's top level Japanese automotive manufacturers Japanese manufacturers have been climbing to winning positions in global businesses the driving force of their success includes responsiveness to diversifying market needs and elevating quality requirements clarification of development concepts that facilitate new technology application of technology to product planning and design advanced production control systems that elaborately utilize state of the art manufacturing technologies and flexible efficient production many Japanese manufacturers succeeded in fulfilling these factors mainly because they utilize Japanese style lean production systems or the so called Toyota production system TPS and Japanese style scientific quality management approaches such as statistical quality control SQC and total quality management TQM in order to improve their corporate management technology as severe competition among manufacturers intensify both in Japan and overseas action against quality problems that remarkably diminish customer satisfaction and customer first quality management is becoming important scientific quality control methods that aim to optimize production processes for building in quality were undermined by the past expansion of quantity oriented manufacturing through automation with massive and heavy equipment

Hiace 69 April 83 up to Y Hiace 69 Oct 83 up to a van bus pick up chassis cab does not cover four wheel drive models or alternative bodies produced by specialist manufacturers or revised ranges introduced during 1983 petrol 1.6 litre 1587cc 2.0 litre 1968cc

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