

Moldflow Modeling Hot Runners Dme

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how easy life would be if only moldings were the same size and shape as the mold but they never are as molders toolmakers designers and end users know only too well shrinkage means that the size is always different warpage often changes the shape too the effects are worse for some plastics than others why is that what can you do about it the handbook of molded part shrinkage and warpage is the first and only book to deal specifically with this fundamental problem jerry fischer s handbook explains in plain terms why moldings shrink and warp shows how additives and reinforcements change the picture sets out the effect of molding process conditions and explains why you never can have a single correct shrinkage value it goes on to demonstrate how to alleviate the problem

through careful design of the molded part and the mold and by proper material selection it also examines computer aided methods of forecasting shrinkage and warpage and most important of all the handbook gives you the data you need to work with authoritative and rooted in extensive industrial experience the expert guidance contained in this handbook offers practical understanding to novices and new insights to readers already skilled in the art of injection molding and mold making contains the answers to common problems and detailed advice on how to control mold and post mold shrinkage and warpage case studies illustrate and enrich the text data tables provide the empirical data that is essential for success but hard to come by

this book provides a simplified practical and innovative approach to understanding the design and manufacture of plastic products in the world of plastics the concise and comprehensive information defines and focuses on past current and future technical trends the handbook reviews over 20 000 different subjects and contains over 1 000 figures and more than 400 tables various plastic materials and their behavior patterns are reviewed examples are provided of different plastic products and relating to them critical factors that range from meeting performance requirements in different environments to reducing costs and targeting for zero defects this book provides the reader with useful pertinent information readily available as summarized in the table of contents list of references and the index

provides a basic understanding of plastics processing technology at a level suitable for technicians managers buyers quality assurance personnel and engineers who have minimal experience with plastics highlights the key aspects of materials thermodynamics fluid technology control and tool p

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