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chocolate has long been a favorite indulgence but behind every chocolate bar we unwrap there is a world of power struggles and political maneuvering over its most important ingredient cocoa in this incisive book kristy leissle reveals how cocoa which brings pleasure and wealth to relatively few depends upon an extensive global trade system that exploits the labor of five million growers as well as countless other workers and vulnerable groups the reality of this dramatic inequity she explains is often masked by the social cultural emotional and economic values humans have placed upon cocoa from its earliest cultivation in mesoamerica to the present day tracing the cocoa value chain from farms in africa asia latin america and the caribbean through to chocolate factories in europe and north america leissle shows how cocoa has been used as a political tool to wield power over others cocoa s politicization is not however limitless it happens within botanical parameters set by the crop itself and the material reality of its transport storage and manufacture into chocolate as calls for justice in the industry have grown louder leissle reveals the possibilities for and constraints upon realizing a truly sustainable and fulfilling livelihood for cocoa growers and for keeping the world full of chocolate

social sciences and social scientists have great responsibilities in the development of society and country as it is known many phenomena such as reflections of socio cultural life human relations political legal and economic variables are within the scope of social and human sciences there are many academic disciplines under the umbrella of social sciences such as international relations geography history law philosophy educational sciences psychology theology sociology linguistics archeology political science musicology business tourism in this context multidisciplinary scientific studies in these fields are very important and valuable in terms of understanding the present and shedding light on the future

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critical path method cpm and its application to the construction industry is described and discussed in this edition of a classic text which includes new example cases cpm software developed since 1993 and new scheduling techniques

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the seventh edition of this market leading text continues to raise the standard through its cutting edge presentation of managerial thought carefully developed applications and innovative technology components richard daft seamlessly integrates the topic of this edition managing in turbulent times with traditional management concepts to show what influences and guides managerial action in today s organizations to illustrate the conceptual material and engage the learner daft includes diverse examples exercises

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