

Fundamentals Of Dimensional Metrology

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this book provides in depth coverage of metrology principles for students practicing engineers technologists and researchers it presents and explains mathematical principles and treatments and practical applications of metrology with numerous chapter exercises that link theory to the solution of practical problems computer based classes of dimensional metrology are covered such as cmm technology areal surface measurement and x ray computed tomography readers are shown how to perform and evaluate dimensional measurements and interpret the results measuring instruments and methods are explained so readers can determine which to use for specific applications

dimensional metrology is an essential part of modern manufacturing technologies but the basic theories and measurement methods are no longer sufficient for today s digitized systems the information exchange between the software components of a dimensional metrology system not only costs a great deal of money but also causes the entire system to lose data integrity information modeling for interoperable dimensional metrology analyzes interoperability issues in dimensional metrology systems and describes information modeling techniques it discusses new approaches and data models for solving interoperability problems as well as introducing process activities existing and emerging data models and the key technologies of dimensional metrology systems written for researchers in industry and academia as well as advanced undergraduate and postgraduate students this book gives both an overview and an in depth understanding of complete dimensional metrology systems by covering in detail the theory and main content techniques and methods used in dimensional metrology systems information modeling for interoperable dimensional metrology enables readers to solve real world dimensional measurement problems in modern dimensional metrology practices

nineteen fact filled chapters that contain authoritative treatment of all aspects of dimensional measurement technology make handbook of dimensional measurement the most readable and comprehensive guide available for engineers and technicians engages in the various stages of industrial production design

engineers manufacturing engineers tool and gage makers quality control specialists and reliability experts will find a wealth of practical data as well as complete coverage both basic and advanced of dimensional measurement techniques and equipment the third edition of this classic book has been completely revised to include the computer and electronics revolution in metrology virtually every type of measurement instrument and machine even the newest devices can be found in these pages hundreds of changes and additions and scores of new illustrations have been incorporated to assure that handbook of dimensional measurement retains its status as the standard reference for the practitioner of dimensional measurement

due to their speed data density and versatility optical metrology tools play important roles in today s high speed industrial manufacturing applications handbook of optical dimensional metrology provides useful background information and practical examples to help readers understand and effectively use state of the art optical metrology methods the book first builds a foundation for evaluating optical measurement methods it explores the many terms of optical metrology and compares it to other forms of metrology such as mechanical gaging highlighting the limitations and errors associated with each mode of measurement at a general level this comparison is particularly helpful to current industry users who operate the most widely applied mechanical tools the book then focuses on each application area of measurement working down from large area to medium sized to submicron measurements it describes the measurement of large objects on the scale of buildings the measurement of durable manufactured goods such as aircraft engines and appliances and the measurement of fine features on the micron and nanometer scales in each area the book covers fast coarse measures as well as the finest measurements possible best practices and practical examples for each technology aid readers in effectively using the methods requiring no prior expertise in optical dimensional metrology this handbook helps engineers and quality specialists understand the capabilities and limitations of optical metrology methods it also shows them how to successfully apply optical metrology to a vast array of current engineering and scientific problems

the field of large scale dimensional metrology lsm deals with objects that have linear dimensions ranging from tens to hundreds of meters it has recently

attracted a great deal of interest in many areas of production including the automotive railway and shipbuilding sectors distributed large scale dimensional metrology introduces a new paradigm in this field that reverses the classical metrological approach measuring systems that are portable and can be easily moved around the location of the measured object which is preferable to moving the object itself distributed large scale dimensional metrology combines the concepts of distributed systems and large scale metrology at the application level it focuses on the latest insights and challenges of this new generation of systems from the perspective of the designers and developers the main topics are coverage of measuring area sensors calibration on line diagnostics probe management and analysis of metrological performance the general descriptions of each topic are further enriched by specific examples concerning the use of commercially available systems or the development of new prototypes this will be particularly useful for professional practitioners such as quality engineers manufacturing and development engineers and procurement specialists but distributed large scale dimensional metrology also has a wealth of information for interested academics

provides basic explanations of the operation and application of the most common methods in the field and in commercial use the first half of the book presents a working knowledge of the mechanism and limitations of optical dimensional measurement methods the book concludes with a series of manufacturing application examples

this revised edition covers the physical principles and evolving technical capability of modern dimensional metrology in both metric and english systems students will understand the need for dimensional metrology the applications of statistics and the techniques and devices used in dimensional metrology historical and biographical information has been increased so the student will understand and appreciate the interrelationships of modern day manufacturing techniques and dimensional metrology in the global market chapter summary and review questions reinforce the material for better learning

current techniques for manual and automated determination of decametre range are reviewed from information gained by extensive literature search and from visits made to a wide cross section of european establishments concerned with

large scale dimensional measurements the reviews which contain nearly 200 references provide background information needed by systems designers a 12m steel measuring base is described which was length stabilised to within 3 parts in 10 for periods in excess of 500 hours temperature of the internal water flow is monitored by a contact thermometer which controls the heat input the theory and practice of tensioned wire dimensional transducers are given which enables this new class of dimensional measuring instrument to be designed two distinct groups of instrument described are those for transducing continuous length changes into electrical signals with better than 5 parts in 10⁶ error and those for detecting changes of 1 part in 10¹⁰ or smaller of a nominally fixed length continuous subdivision transducers with 12m and 1m range are reported which incorporate mechanical mechanisms for obtaining adjustable absolute length reduction of in scale accuracy errors linear rotary output rapid following response and simple temperature compensation a method and practical apparatus are described which uses this type of transducer for automatic control of the position of a workpiece moved on a cartesian frame manipulator actual two dimensional position is measured on a trilateral basis a technique which eliminates the need for a massive framework when machining or inspecting large workpieces in situ numerically controlled machining is possible with this system a second frameless technique is described for automatically recording roundness variations of large rings or spigots repeatability of 5 parts in 10⁶ or better has been proven to be possible with inexpensive equipment this method illustrates the use of deformation wire transducers for dynamic dimensional measurement a similar type of instrument was used for creep determination of invariwires and carbon fibres supported on the 12m base results are given which have shown that 1 part in 10⁸ length stability is attainable over considerable periods it is shown that measurement of earth strains is possible with an invar wire tensioned by a simple beam balance details are given of an experiment performed in a tunnel in which solid earth tidal strains are recorded within hours of installation several other possible applications are discussed for which tensioned wire transducers seem suited the use of position sensitive photocells in dimensional metrology is outlined with particular reference to wire transducers where linear and rotary movements may need monitoring it is shown that they are a simple and economic way to measure small displacements of millimetre range

proceedings of spie present the original research papers presented at spie conferences and other high quality conferences in the broad ranging fields of optics and photonics these books provide prompt access to the latest innovations in research and technology in their respective fields proceedings of spie are among the most cited references in patent literature

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Introduction

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