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this book describes an approach to intelligent task planning in a robotic system petri net and fuzzy logic are integrated and used to represent task sequence planning and error recovery during the generation and execution of task plans different kinds of uncertainties need to be handled to ensure the efficiency and reliability of the system following a systematic modeling procedure a fuzzy petri net is constructed based on geometric relations fuzzy variables and reasoning structures the resulting net can be used to analyze and control the system many examples are discussed to illustrate the theory and the applications of fuzzy petri nets

some twenty years have elapsed since the first attempts at planning were made by researchers in artificial intelligence these early programs concentrated on the development of plans for the solution of puzzles or toy problems like the rearrangement of stacks of blocks these early programs provided the foundation for the work described in this book the automatic generation of plans for industrial assembly as one reads about the complex and sophisticated planners in the current generation it is important to keep in mind that they are addressing real world problems although these systems may become the toy systems of tomorrow they are providing a solid foundation for future more general and more advanced planning tools as demonstrated by the papers in this book the field of computer aided mechanical assembly planning is maturing it now may include geometric descriptions of parts extracted from or compatible with cad programs constraints related to part interference and the use of tools fixtures and jigs required for the assembly the nature of connectors matings and other relations between parts number of turnovers required during the assembly handling and gripping requirements for various parts automatic identification of subassemblies this is not an exhaustive list but it serves to illustrate the complexity of some of the issues which are discussed in this book such issues must be considered in the design of the modern planners as they produce desirable assembly sequences and precedence relations for assembly

bringing artificial intelligence planning and scheduling applications into the real world is a hard task that is receiving more attention every day by researchers and practitioners from many fields in many cases it requires the integration of several underlying techniques like planning scheduling constraint satisfaction mixed initiative planning and scheduling temporal reasoning knowledge representation formal models and languages and technological issues most papers included in this book are clear examples on how to integrate several of these techniques furthermore the book also covers many interesting approaches in application areas ranging from industrial job shop to electronic tourism environmental problems virtual teaching or space missions this book also provides powerful techniques that allow to build fully deployable applications to solve real problems and an updated review of many of the most interesting areas of application of these technologies showing how powerful these technologies are to overcome the expressiveness and efficiency problems of real world problems

trends and perspectives in dynamic environments point towards a need for optimal operating levels in reconfigurable manufacturing activities central to the goal of meeting this need is the issue of appropriate techniques for manufacturing process planning optimization in reconfigurable manufacturing i e i what decision making models and ii what computational techniques provide an optimal manufacturing process planning solution in a multidimensional decision variables space conventional optimization techniques are not robust hence they are not suitable for handling multidimensional search spaces on the other hand process planning optimization for reconfigurable manufacturing is not amenable to classical modeling approaches due to the presence of complex system dynamics therefore this study explores how to model reconfigurable manufacturing activities in an optimization perspective and how to develop and select appropriate non conventional optimization techniques for reconfigurable process planning in this study a new approach to modeling manufacturing process planning optimization mppo was developed by extending the concept of manufacturing optimization through a decoupled optimization method the uniqueness of this approach lies in embedding an integrated scheduling function into a partially integrated process planning function in order to exploit the strategic potentials of flexibility and reconfigurability in manufacturing systems alternative mppo models were constructed and variances associated with their utilization analyzed five 5 alternative algorithm design techniques aadts were developed and investigated for suitability in providing process planning solutions suitable for reconfigurable manufacturing the five 5 aadts include a variant of the simulated annealing algorithm that implements heuristic knowledge at critical decision points two 2 cooperative search schemes based on a loose hybridization of the boltzmann machine algo

the changing manufacturing environment requires more responsive and adaptable manufacturing systems the theme of the 5th international conference on changeable agile reconfigurable and virtual production carv2013 is enabling manufacturing competitiveness and economic sustainability leading edge research and best implementation practices and experiences which address these important issues and challenges are presented the proceedings include advances in manufacturing systems design planning evaluation control and evolving paradigms such as mass customization personalization changeability re configurability and flexibility new and important concepts such as the dynamic product families and platforms co evolution of products and systems and methods for enhancing manufacturing systems economic sustainability and prolonging their life to produce more than one product generation are treated enablers of change in manufacturing systems production volume and capability scalability and managing the volatility of markets competition among global enterprises and the increasing complexity of products manufacturing systems and management strategies are discussed industry challenges and future directions for research and development needed to help both practitioners and academicians are presented about the editor prof dr ing michael f zaeh born in 1963 has been and is professor for and manufacturing technology since 2002 and together with prof dr ing gunther reinhart head of the institute for machine tools and industrial

management iwb at the technische universitaet muenchen tum after studying general mechanical engineering he was doctoral candidate under prof dr ing joachim milberg at tum from 1990 until 1993 and received his doctorate in 1993 from 1994 to 1995 he was department leader under prof dr ing gunther reinhart from 1996 to 2002 he worked for a machine tool manufacturer in several positions most recently as a member of the extended management prof dr ing michael f zaeh is an associated member of the cirp and member of acatech wgp and wlp his current researches include among others joining and cutting technologies like laser cutting and welding as well as friction stir welding structural behaviour and energy efficiency of machine tools and manufacturing processes like additive manufacturing

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the definitive reference for managing sensorimotor speech disorders bringing together the expertise of leading research practitioners in the field the second edition of clinical management of sensorimotor speech disorders is an up to date reference for the underlying theory and the basic principles of assessment and treatment this book provides a solid foundation in the conceptual framework essential for classifying and differentiating disorders according to clinical categories it covers the theory underlying measurement strategies including acoustic kinematic aerodynamic and electromyographic techniques and guides the reader through treatments for each disorder new in this edition is a comprehensive section with in depth coverage of the diseases syndromes and pathologic conditions which are accompanied by sensorimotor speech disorders these chapters provide concise descriptions of the disease and its signs and symptoms neuropathology epidemiology and etiology each chapter goes on to present the speech impairment associated with the disorder and its signs and symptoms etiology neuropathology associated cognitive linguistic and communicative signs and symptoms special diagnostic considerations treatment and key references features clear articulation of theoretical issues provides a strong foundation for the clinical management of the dysarthrias apraxia and speech problems secondary to hearing loss new chapter on neurogenic fluency disorders extensive discussion of neuropathologic conditions that cause sensorimotor speech disorders authoritative and comprehensive this expanded edition will prove to be the reference of choice for students in speech language pathology programs as well as clinicians and researchers

paperback rapid development observed in modern production is firmly connected with the development of new assembly and disassembly systems in small batch production where fast changes of products and short development times of new products are demanded development of reliable fast adaptable and self teaching assembly systems can be observed important fields of product development such as product design development of planning systems simulation and modelling logistics mechatronics and sensors development of new assembly system components as well as collecting and processing of knowledge are essential for the development

of new intelligent assembly systems ias the aim of this colloquium specialised on iad is to highlight this topic show the actual results of the research and development work set the direction of future development and analyse the possibilities of introducing of iad into the production process papers presented at the w

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