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copyright protection and the need to ensure users have the necessary expertise. Contacting an authorized dealer or service center is the recommended approach. 2 How do I identify my Allison transmission model number? The model number is typically stamped on a plate affixed to the transmission housing. This number is crucial for obtaining the correct service manual. Refer to your vehicle's documentation or consult an Allison dealer to locate the identification plate and number. 3 What type of fluid should I use in my Allison transmission? The specific fluid type is detailed in your Allison transmission service manual. Using the wrong fluid can severely damage your transmission. Never substitute based on assumptions. 4 How often should I change my transmission fluid and filter? The recommended intervals are outlined in your service manual and depend on factors such as operating conditions and usage. Generally, routine maintenance is vital and should be followed for optimal performance. 5 What are the signs of a failing Allison transmission? Signs can include unusual noises, whining, grinding, clunking, slipping gears, difficulty shifting, leaking fluid, and illuminated warning lights on the dashboard. If you notice any of these, consult your service manual or a qualified professional immediately. 4

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